

Date: Thursday, 9/14/2006 7:28:32 AM
 User: Kim Johnston

Process Sheet

split
83 06/10/05

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : TUBE ASSEMBLY
 Job Number : 28556
 Estimate Number : 12183
 P.O. Number : *N/A* Part Number : D3469043
 This Issue : 9/14/2006 S.O. No. : *N/A* Drawing Number : D3469 REV A1
 Prsht Rev. : NC Project Number : N/A
 First Issue : *N/A* Type : SMALL /MED FAB Drawing Revision : A1
 Previous Run : 26985 Material : *N/A*
 Due Date : 10/6/2006 Qty: 4 Um: Each
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]* 06 09 14
 Comment : Est Rev: A New Issue 06-02-03 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D34691 TUBE



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D3469-1 Tube *B 27012*

2.0 D34695 LOWER PLATE



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

LOWER PLATE

Batch: *B28871*

3.0 AN960C416L WASHER



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN960C416L Washer *M100651*

4.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1







Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Assemble as per Dwg D3469 Using Dt8849 Assembly Jig, Use 1/4" Shaft To Align Butterfly Shaft holes

2-Spot Weld as per Dwg D3469 and Dart QSI 018

*mF.**06/10/11*

06/10/11 ①
 ①

WER								
Date	Step	Description	Initial	Action Description	Sign Date	Verification	Approval	Approval
06/10/11	4	1 part hole didn't align		Scrap & destroy	SB 06/10/16	 06-10-16	 06/10/16	 06-10-16

 06/10/19

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE ASSEMBLY

Job Number: 28556

Part Number: D3469043

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC5/9

WELD INSPECTION



Comment: WELD INSPECTION

SB
SB

06/10/16
06/10/11

①
②

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location CA

SB
SB

06/10/16
06/10/11

①
②

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/10/19

①

Job Completion



U 06.10.19

